

# CENTER FOR NANOTECHNOLOGY EDUCATION AND UTILIZATION

## A University-Community College Partnership Model for Meaningful Advanced Manufacturing Workforce Education

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# CENTER FOR NANOTECHNOLOGY EDUCATION AND UTILIZATION

#### **Presentation Outline**

- 1) <u>Historical</u>
- 2) CNEU/NACK Approach
- 3) Resource Sharing and the Pennsylvania Nanofabrication Manufacturing Technology Partnership
- 4) NACK Partnership and How it Works
- 5) What the Community Colleges Find Helpful
- 6) What the Community Colleges Utilize
- 7) Advantages to Research University in Partnering with Local Community Colleges, Colleges, and Small Universities
- 8) How to Implement Model for Other Advanced Manufacturing Fields
- 9) Conclusion





#### Historical

- Penn State's Center for Nanotechnology
   Education and Utilization (CNEU) established in
   1998. Focused on education across all aspects of
   micro- and nanofabrication
- With PA state support PA Nanofabrication
   Manufacturing Technology (PA NMT) Partnership
   for nanofabrication workforce development
   established at CNEU in 1998
- National Science Foundation (NSF) Advanced
   Technology Education (ATE) Regional Center for
   nanotechnology workforce development at CNEU
   from 2001 to 2008 (National role since 2005)
- NSF ATE National Nanotechnology Applications and Career Knowledge (NACK) Center created at CNEU in 2008 and funded through 2012
- Renewed by the NSF as NACK Network for 2012 through 2015





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## CNEU/NACK Approach

- 1. Build partnerships in nanofabrication manufacturing education among Research Universities, 2-year Community and Technical Colleges, and 4-year Colleges/Universities through:
  - Resource sharing (courses, laboratory facilities, staff, programs)
  - Creating education pathways through these institutions for student development
- 2. Develop the means to enable a broad nanofabrication manufacturing education in synthesis, processing, characterization, and applications at 2-year Community and Technical Colleges in every region of the US
- Educate students for careers in a spectrum of industries by advocating a knowledge base which can be used in many types of applications and companies
- 4. Insure that this broad nanofabrication and manufacturing education is one which students can build upon throughout their professional careers



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## What is the PA NMT Partnership?



**Capstone Semester** = 18 credit hands-on immersion experience offered at Penn State for all PA partner schools

#### What is the PA NMT?

Suite of
Hands-On
Courses in
processing,
process
control,
characterization,
& applications

Available to PA
College and
University
Partners

- A one-semester hands-on immersion in nanofabrication technology.
- Courses taught at the sophomore levelideal for permitting one suite of courses for community college students, 4-year university students, and incumbent technicians.
- Classroom and laboratory components taught at Penn State.

# Resource Sharing: the Example of the Suite of Six Nanofabrication Manufacturing Courses

# CNEU created and provides a suite of six 4th semester (sophomore) level nanofabrication manufacturing courses

#### The Courses

<u>E SC 211</u> Material, Safety and Equipment Overview • for Nanotechnology

**ESC 212** Basic Nanotechnology Processes

**ESC 213** Materials in Nanotechnology

**ESC 214** Patterning for Nanotechnology

**ESC 215** Nanotechnology Applications

<u>E SC 216</u> Characterization, Testing of Nanotechnology Structures and Materials

#### Skills Necessary for the Courses

- Basic properties of matter: atoms, molecules, gases, liquids, solids
- Basic concepts of chemistry
- Basic concepts of electro-magnetic phenomena
- Basic concepts of electrostatics
- Interaction of energy and matter
- Physics of light
- Introduction to biology (Optional)

#### Skill set developed in the courses

#### **Basic Nanotechnology EHS Awareness**

- Basics of Chemical and Material Properties—Role of Scale
- Chemical and Materials Handling, Storage, and Disposal
- Nanotechnology Health, Safety, and Environmental issues

#### Nanotechnology Equipment and Processing Foundation Skills

- Chemical Hoods and Glove Boxes: Use and Maintenance
- Cleanrooms: Use and Maintenance
- Pumps, Flow Control Systems, Scrubbers, Sensors: Use and Maintenance
- Vacuum Systems: Use and Maintenance
- Plasma Generating Systems: Use and Maintenance
- Furnaces, Ovens, and Rapid Thermal Annealing Equipment: Use and Maintenance
- Chemical Facilities and Maintenance
- Contamination Control
- Process Integration
- Introduction to Statistical Process Control

#### **Nanotechnology Patterning**

- Optical, e-beam, and Ion Beam Lithography
- Stamping and Imprinting Lithography
- Chemical techniques; e.g., Block co-polymers and SAMs

#### **Nanotechnology Fabrication**

- Top-down Fabrication
  - Reactive Ion, Sputter, and Wet Etching
  - Chemical Vapor and Physical Vapor Deposition Systems
  - Ion Beam, Plasma, and Chemical Materials Modification
  - Nanoparticles: Etching and Grinding Approaches
- Bottom-up Fabrication
  - Chemical, Physical, and Biological Self-Assembly
  - Nanoparticles: Colloidal Chemistry
  - Nanoparticles: Plasma Approaches
  - Nanoparticles: Chemical Vapor Deposition Approaches

#### **Nanotechnology Characterization**

- Optical Microscopy
- Scanning Probe Microscopy
  - Atomic Force Microscopy
- Electron Microscopy
  - Scanning Electron Microscopy (SEM and FE-SEM)
  - Transmission Electron Microscopy (TEM and FE-TEM)
- Chemical Characterization
  - X-ray (EDS)
  - Secondary Ion Mass Spectroscopy
  - Auger Electron Spectroscopy
  - Fourier Transform Infrared Spectroscopy
- Electrical Characterization
  - Current-Voltage Measurements
  - Capacitance Measurements
  - Opto-electronic Device Measurements
- Physical Characterization
  - Spectrophotometer
  - Profilometer
  - X-ray Diffraction

#### **Nanotechnology Professional Skills**

- Team Building
- Problem Solving
- Project Organization and Planning
- Research Skills
- Assessing Cost of Ownership
- Presentation Skills
- Technical Reporting and Documentation
- Handling and Generating Intellectual Property

# Central Facility "Physical Offering": The PA NMT Example

- This suite of six courses is taught twice/year as a service by Penn State for PA 2-year and 4-year degree-granting institutions
- PA NMT is supported by funds provided by the State of Pennsylvania
- Central Facility Approach—i.e., facility for a region. However credits come from "home" school
- Taken to-date at University Park by 774 students from community colleges, colleges, and universities.
  - 95% of those graduates think that it was a valuable education and 90% said it influenced their educational pathways.
  - 60% of survey respondents in the pool of graduates are continuing for a
     4-year or graduate degree.
- Advantages
  - Resource sharing (Equipment and staff needed to support equipment only at one place)
  - Expensive equipment dedicated only needed at one location
  - Staff available at research university with awareness of, and giving attention to, health, safety, and environment issues

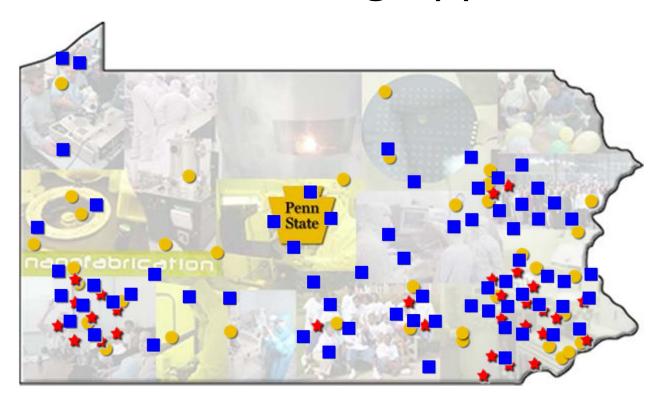
# Resource Sharing between Research Universities and Community and Technical Colleges for Facility and Equipment Hands-On Experience

- Hands-on components taught at research university, community college, industry, and national lab hub sites (where there is equipment and resources to support it).
- In PA NMT: The 6 Nanotechnology Courses in Pennsylvania are taught for PA postsecondary institutions (more than 30) using the teaching cleanroom and PSU NNIN facilities at University Park
- In PA NMT: The students spend 3 hours per day in lecture and 3 hours per day doing labs in cleanroom
- The goal is hands-on total immersion in nanofabrication and characterization



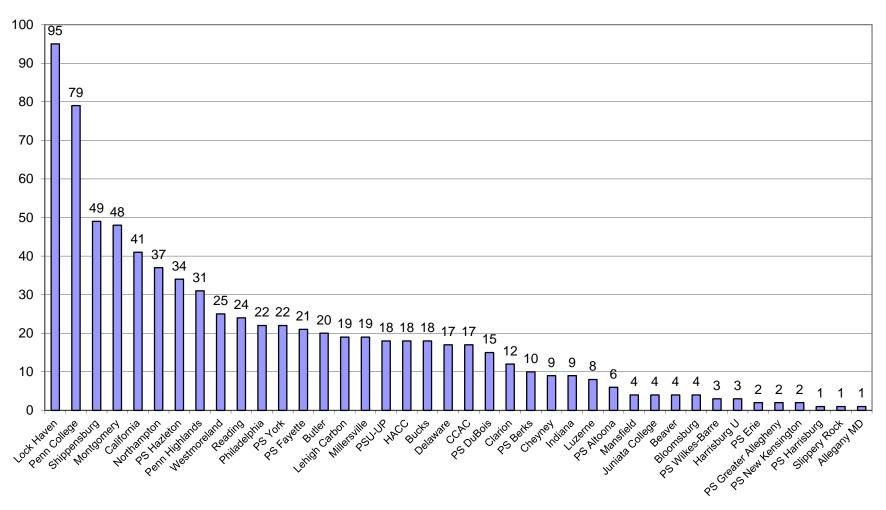


# Participating Institutions in the PA Central Offering Approach



- Academic Partners
- 🛊 Industry Advisory Board Members
- PA Companies who have hired NMT graduates

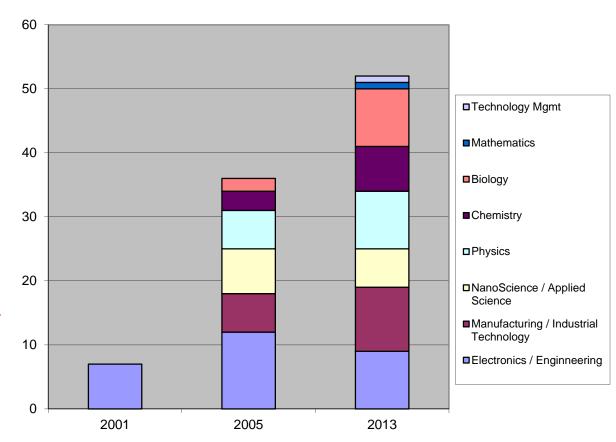
#### NMT Capstone Semester Completers (Fall 1998 - Summer 2013) Total = 774



# Diversity & Growth of Disciplines Housing Degree Programs in Nanotechnology: The PA Experience

# Taking the six courses in nanotechnology results in:

- Nanotechnology
   Concentration, or
   Nanotechnology Minor
   within a Major degree
- 2. New degrees e.g., Associate Degree in Nano-Chemical Technology



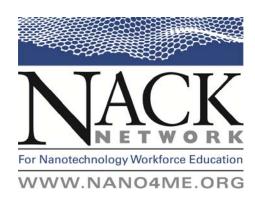


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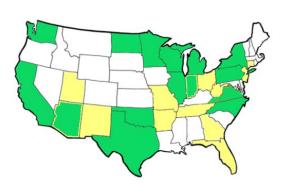




#### What is NACK?

The Mission of NACK is to enable Nanofabrication
Manufacturing Education at:





- 2-year Community & Technical Colleges in every region of the U.S.
- 4-year Universities and Colleges in Partnership with Community & Technical Colleges in every region of the U. S.

## Building Partnerships: NACK Network Hubs



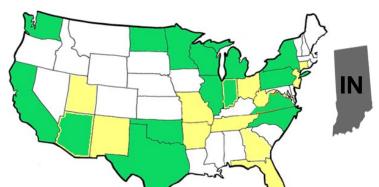
NACK - ATE Center in PA PA Community Colleges Penn State University (PA NMT)



Dakota County Technical College University of Minnesota



University of Puerto Rico, Humacao



Ivy Tech Community College University of Notre Dame



AZ

NEATEC - ATE Center in NY University at Albany (SUNY)



Northwest Vista College University of Texas



North Seattle Community College University of Washington

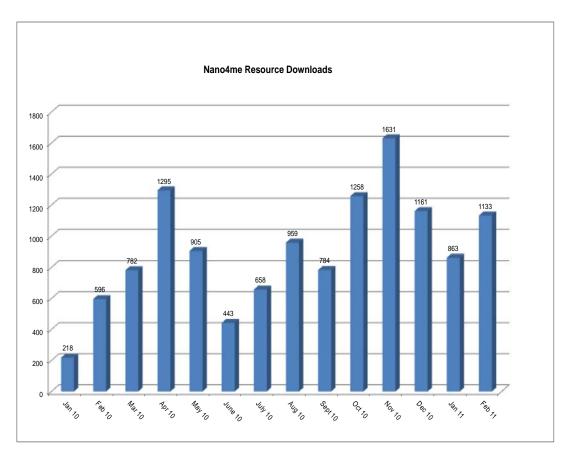
Central Arizona Community College Maricopa Community **Colleges** 

Arizona State University MATEC - ATE Center in AZ



#### Nano4me.org Web Site

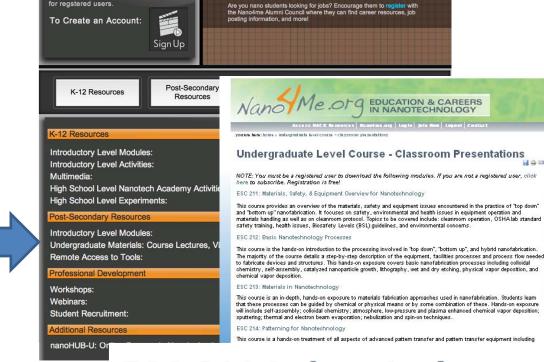
#### The Portal to NACK Resources





# Undergraduate Level Course Material for 6 NACK Courses

- Classroom component lectures available on the web as PowerPoint presentations and as videos.
- Lab components also available as videos for students limited by travel distances to hubs.



Student and Alumni Resources

Help students find a pathway: find 2-year nano degree programs near

#### **ESC 211 Laboratories**

#### Undergraduate Level Classroom Presentation Materials

ESC 211: Materials, Safety, and Equipment Overview for Nanotechnology

Unit Title	PDF File	PowerPoint File	Videotaped Lectures			
Safety and Environmental Concerns	Download	Download	Lecture 1		Lecture 2	
Vacuum Function,     Operation and Systems	Download	Download	Lecture 1		Lecture 2	
3. Materials Overview	Download	Download	Lecture 1	Lecture 2		Lecture 3
			Lecture 4	Lect	ure 5	Lecture 6
General Processing     Concerns, Contamination,     and Damange	Download	Download	Lecture			
5. Basic Characterization Tools	Download	Download	Lecture 1	Lecture 1 L		ecture 2

ESC 211 Lab Overview

NACK's mission is to provide quality Resources to K-12 & Post-Secondary

educators. Nano4me Resources are free

Lab 1: EHS: Chemical & Materials Overview

Lab 2: EHS: Equipment Safety Awareness

Lab 3: Vacuum Equipment Simulation Lab with EquipSim

Lab 4: Vacuum Equipment Components & Systems Part 1

Lab 5: Vacuum Equipment Components & Systems Part 2

Lab 6: Introduction to Metrology & Characterization

### Some Job Titles Held by Nanofabrication Manufacturing 2-Year Degree Graduates

✓ Biological Laboratory Tech.

Biofuels Tech.

✓ Chemical Laboratory Tech.

Cleanroom Tech.

Deposition Tech.

Device Tech.

✓ Equipment
Maintenance Tech.

Engineering Tech.

Etch Tech.

Failure Analysis Tech.

Laboratory Tech.

✓ Lithography Tech.

Materials Science Lab Tech.

✓ Medical Devices Tech.

Microfabrication Tech.

Nanobiotech Researcher

✓ Nanoelectronics

**Expert** 

Nanofabrication Tech.

Nanotechnologist

Process Tech.

**Production Scientist** 

✓ Quality Control Tech.

✓ Research Assistant

✓ SEM Operator

SPM Operator

Scientist Specialist

Solid State Tech.

Test Tech.

Thin Films Tech.

√ Vacuum Tech.

## **Employment Statistics/Metrics**

- The total number of companies employing graduates from NACK hubs is approximately 200 (141 from PA NMT).
- Number of survey respondents, in the pool of graduates, who are employed in nano-related field is 69%.
- 100% of the industry respondents expressed very positive feedback on the 6 NACK core-skills courses.
- 75% of industry respondents recommended NACK work with a professional society for a national accreditation for the NACK core-skills set.
- Associate degree graduates who had taken the immersion semester had an average salary of \$37,000.
- BS degree graduates who had taken the immersion semester had an average salary of \$56,000

#### Institutions That Have Hired Capstone Semester Graduates for Microand Nanofabrication Manufacturing Jobs

II-VI Corporation
Accellent

Adhesives Research, Inc

Advanced Acoustic Concepts
Advanced Cooling Technologies
Advanced Gas Technologies
Advanced Powder Products

Advantech AGAM Agere Alcoa

Allied Electronics Alden Products AMAX Minerals Amedeo

Amgen Inc.
Apogee Photonics
Arrow International
Avail Technologies
BioElectroSpec
B. Braun

Boston Applied Technologies BD (Becton, Dickinson)

**BP Solar** 

Bridge Semiconductor Busch Vacuum

Cabot

Cabot Microelectronics Carbon NanoProbes Celgene-LifebankUSA

Chemcut Correge Sensors Cosmos Technologies

Crystalplex Cyoptics Dendreon

DRS Laurel Technologies Dana Corporation Doucette

Don's Salads
Dow Chemical
Drexel University

Eastman Chemical Company
East Penn Manufacturing

Ex One

Fairchild Semiconductor Fincor Automation First Energy F.S. Elliott

General Dynamics Robotic System

General Electric Glass automatic GlaxoSmithKline Globalfoundries GTS

Haraeus Noblelight Hale Products

Hershey Medical Center

Illuminex Infinera

Inovative Micro Technology

**Intel Corporation** 

inoex Iqe

Johnson & Johnson Johnson Matthey Judson Technologies Keystone Communications Keystone Engineering

**Keystone Research & Pharmaceuticals** 

Kongsberg Defense Kurt J. Lesker Kyowa America LCM Technologies

Lehighton Electronics
Lockheed Martin
Lucent Technologies
Lutron Electronics
Maxima Technologies
Max Levy Autograph
Meadow Burke Products
Membrane Assays

Merck
Mintera Corporation
NanoHorizons
Natural Nano, Inc
North American Hoganas
North Carolina State University

Northrup Grumman, Inc Optellios Optinel Systems

P2i

Penn State CNEU

Penn State Dubois

Penn State Applied Research Lab Penn State Electro-Optics Center

Pfister Energy

Philips Medical Systems
Philips Respironics
Plextronics
Probes Unlimited

Proconex
PPG
PPL
QorTek
Restek
Rhetech
Rohm and Haas
Ross Technologies

RJ Lee

Schroeder Industries Scientific Systems Seagate Technologies

Siemens Co.
SI International
Slack Pek
Solar Innovations

Solarity

**Spectrum Technologies** 

Strainrite

Strategic Polymers
Structure Probes Inc.

Synthes
Telecardia
Textron Lycoming
Thermo Electric PA
Transene
Tyco Electronics

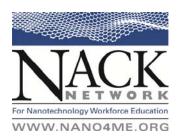
US Air Force Uniroyal Optoelectronics University of Florida

University of North Carolina - Charlotte

University of Pittsburgh Vectron International Velox Semiconductor Western Digital Westfalia Technologies

Westmoreland Mech. Testing & Research

Xactix



## **National Advisory Council**

- Alcatel-Lucent
- Bio-Link Center
- Boeing
- Corning
- Cyoptics
- Dupont
- General Electric
- Imerys
- Information & Communications Technology Center
- Johnson & Johnson
- Lockheed Martin
- 3M

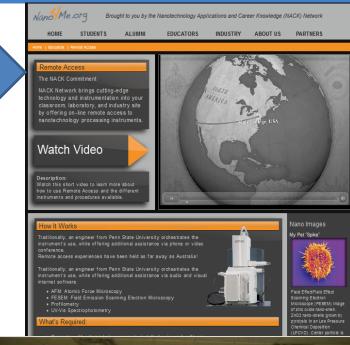
- National Council for Advanced Manufacturing
- National Coalition for Advanced Technology Centers
- Northrop Grumman
- PPG
- Plextronics
- Semiconductor Research Corporation
- Strategic Polymers
- Stryker
- Tyco
- University of Minnesota

#### Remote Access & Control of Nano Equipment



#### From our lab...

- Established web access procedures for nanocharacterization, e. g. FESEM
- Established low-cost methodology for web access and control





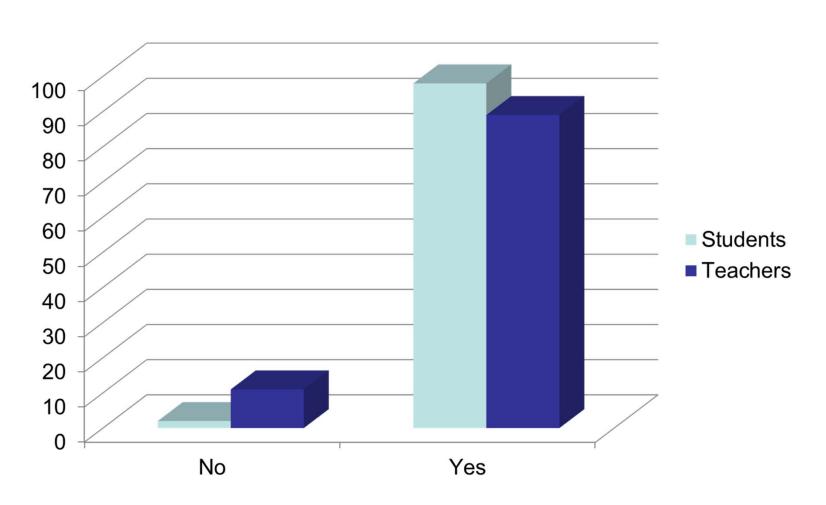
...to any classroom

#### Remote Access can be utilized

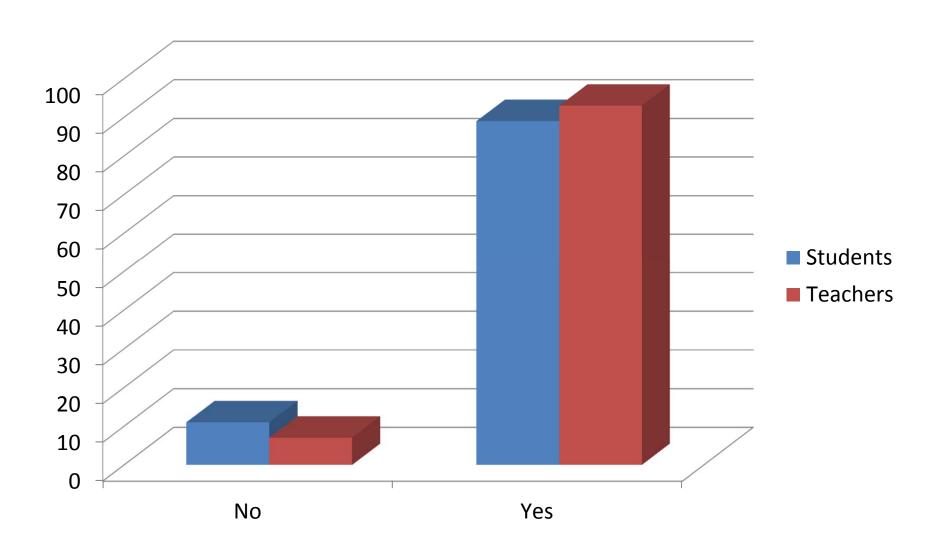
- For an outreach experience
- For workshop demonstrations
- For class demonstrations
- To supplement the equipment at an institution
- For "Hands-On" access by students in laboratory experiences

#### **RESULTS FROM MORE THAN 600 PARTICIPANTS**

Would you recommend remote access to another teacher/classmate, faculty member/colleague?



# <u>Did you find remote access more valuable than traditional text-book and/or lecture-based learning?</u>



### Faculty development: Educator Workshops

- Hands-on Introductory Workshop for Educators
- Nanotechnology Course Resource
   Workshops on "how to implement and teach courses"
- Attendees to Date
  - 1115 Educators
  - 36 States, DC, and Puerto Rico





#### **Attendance Options:**

- Attending a workshop at NACK
- Host an on-site/off-site workshop
- Utilizing NACK workshop material and/or remote lecture and/or remote equipment access at local workshops

# NACK Services to Secondary and Post Secondary Institutions

Modules Downloadable at www.nano4me.org



Secondary School
Curriculum Enhancement

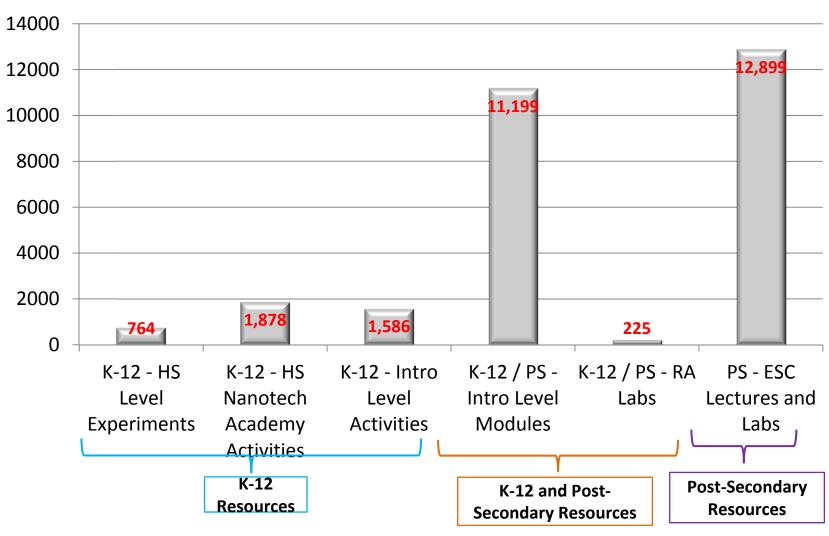
•Series of thought-provoking nanotechnology presentations

o in-depth material for students and workers of all knowledge levels.

- •Designed to be used in workshops, courses, and overview lectures
  - o introduce nanotechnology and its applications.
- •Can be integrated into secondary and postsecondary curriculum as well as for nanotechnology outreach
- •Assistance to over **301** post-secondary institutions in their nanotechnology education efforts.
- •1,148 Secondary school students have completed Nanotech Camps.

# NACK Portal Downloads by Audience January 2009 - March 2013

**Total Downloads: 28,551** 



#### **NACK Network Webinars**



- Live monthly 90 minute webinars hosted by MATEC
- To engage and educate about nanotechnology related topics
- Archived at <u>www.nano4me.org</u> for convenient viewing
- Why Webinars?
  - 92% Agree they are valuable
  - 87% Agree they will impact my students, colleagues and me
- Who has actually done anything with the content?
  - Up to 28% updated materials in their classrooms
  - To date 3,254 individuals have accessed these webinars.
  - 132 community and technical colleges have used NACK workshops and webinars.



# Anticipated impact on teaching and technology programs as a result of attending a 2012-2013 NACK Webinar

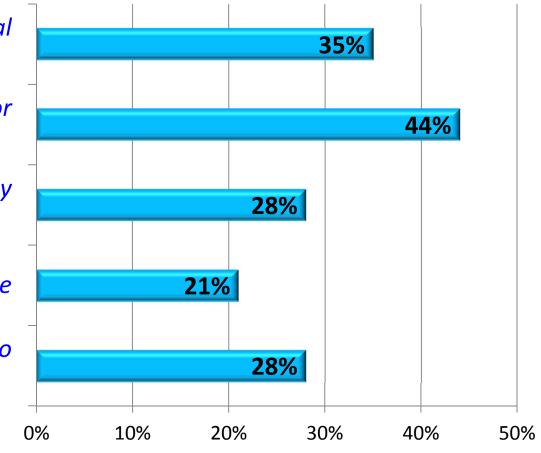


Utilizing the NACK Center for curriculum resources

Updating/adding new technology topics to my course

Adding a new activity/course

Utilizing other micro- and nano center resources



#### **NACK Alumni Network**





- •To help graduates of associate degree programs enhance their professional opportunities, inform them of educational opportunities, and connect them with networking groups.
  - ✓ Provides online networking opportunities.
  - ✓ Accesses career resources.
  - ✓ Connects interested alumni and students in mentoring relationships.
  - ✓ Keeps alumni informed of current nanotechnology events and activities.
  - ✓ Shares alumni success stories.
- •14,379 hits on NACK Alumni network website.

## Additional Miscellaneous CNEU/NACK's Products and Services

- Penn State's College of Engineering undergraduate manufacturing technology certificate.
- Working on a graduate level distance learning M.S. degree.
- Standard drafts for use by the American Society for Testing and Materials (ASTM) to develop the NACK industry core-skill set into ASTM standards.
- Participation in the Nanoscale Informal Science Education Network (NISE Net) Nano-Days activities for student recruitment and parent education (over 500 students and parents impacted to date with these NACK activities).
- Initiated Nanotechnology Career Days activities for nanotechnology companies to recruit trained students.

# Additional Miscellaneous CNEU/NACK's Products and Services (contd.)

- Initiated an e-mail service advertisements and structure for companies to post job openings through local nanofabrication manufacturing education programs.
- Sharing the NACK mission and experience through presentations and table displays at **38** education conferences held in the U. S.
- Initiation of the Annual Micro/Nanotech (MNT) Conference: this conference is a national educators meeting hosted by NACK and the four NSF regional micro/nanotechnology ATE centers.
- Distant Education nanofabrication manufacturing certificate will be offered soon through NACK and will be integrated into community college programs.

## Summary of CNEU/NACK Resources

Six Nanofabrication Manufacturing Courses

Student Recruitment

Educators Workshops

Remote Access Tools

Nanotech Academies Industry Outreach

2+2 and 2+2+2 Education Pathways Secondary School
Curriculum
Enhancement

Incumbent Worker Training

Nano4me.org
Web site

Teaching Cleanroom Alumni Services

# Recent National Recognition of NACK

REPORT TO THE PRESIDENT AND CONGRESS ON THE FOURTH ASSESSMENT OF THE NATIONAL NANOTECHNOLOGY INITIATIVE

#### Workforce Development

With the support of the NSFs Advanced Technology Education (ATE) program, Penn State has developed a nation-wide partnership of research universities and community colleges that is bringing meaningful core-skills nanotechnology workforce education to technical and community colleges across the United States. This partnership, the NSF National Nanotechnology Applications and Career Knowledge (NACK) Network, fosters (1) resource sharing among community colleges and research



universities for nanotechnology workforce development, (2) the availability of course materials, for web or in-class use, covering a core-set of industry-recommended nanotechnology skills and (3) broad student preparation for careers in the wide spectrum of industries utilizing micro- or nanotechnology. NACK has greated and offers continually updated, free-of-charge core-skills course lecture and lab materials, webaccessible equipment capability, and faculty development workshop curricula. Since the inception of the nationwide effort in 2008, NACK research university-community college partnership hubs have been set-up and are functioning in Puerto Rico, New York, Indiana, Minnesota, Texas, and Washington State. Others are underway and these are in addition to the hub comprised of 30 Pennsylvania schools and funded by the State of Pennsylvania since 1998. To-date, there have been over 800 graduates from the nanotechnology core-skill classes offered by the NACK hubs, 20,881 web downloads of NACK educational materials, and 957 educators who have completed professional development workshops. The Penn State nanotechnology workforce development programs began as a Pennsylvania-focused activity with the founding of Pennsylvania Nanofabrication Manufacturing Technology (NMT) Partnership funded by the State in 1998. In 2003 the additional component of an NSF ATE regional center for nanotechnology workforce education was added. In 2008 this NSF ATE activity evolved into the NACK Network nationwide workforce development partnership. By creating education pathways from high school to skilled manufacturing careers across the country, the NACK Network is working to train the U.S. nanotechnology manufacturing workforce.

REPORT TO THE PRESIDENT
AND CONGRESS ON
THE FOURTH ASSESSMENT
OF THE NATIONAL
NANOTECHNOLOGY INITIATIVE

Executive Office of the President President's Council of Advisors on Science and Technology

APRIL 2012

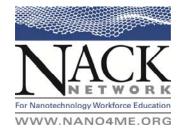


"With the support of the NSF ATE program, Penn State has developed a nation-wide partnership of research universities and community colleges that is bringing meaningful core-skills nanotechnology workforce education to technical and community colleges across the United States....."



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- NACK helps facilitate the development of university and community college partnerships
- Not necessary to create new nano courses
- Course materials kept up-to-date by research university partners
- No need to invest in expensive equipment
- Staff for equipment support is not needed
- Able to offer nano program attractive to multiple disciplines
- Can create pathways for student articulation
- NACK is working with Historically Black Colleges and Universities (HBCU) to build collaborations in nanotechnology education.
- NACK is working with ASTM to develop national standards for nanofabrication manufacturing education and skill sets for technician 2-year degree and shorter certificate programs.



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- NACK has led the development of remote access to its tools, and has developed partner sites in the different regions and time-zones in the U. S. to allow this equipment to be available widely in both rural areas and in locations where access to the equipment in an education setting is not available.
- NACK hosts workshop series for community college educators and administrators and university partners
- NACK is creating an alumni network for the graduates of all nanotechnology AAS degree programs in the United States
- NACK is working with ASTM to develop national standards for nanotechnology education and skill sets for technician 2-year degree and shorter certificate programs.
- NACK has led in the development of the annual Micro/Nanotechnology conference which has brought together 250 educators from community colleges, universities and high schools together with industry and government leaders to share best practices in nano programs and curriculum in the past 3 years.



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- Service to the State and community
- Supporting local economic development
- Can build support for user facilities at research university (resource sharing)
- Graduate student support (need TAs)
- Post-doc support (need skilled teachers)
- Research support
- Pipeline of students from community colleges to 4-year degree programs and beyond

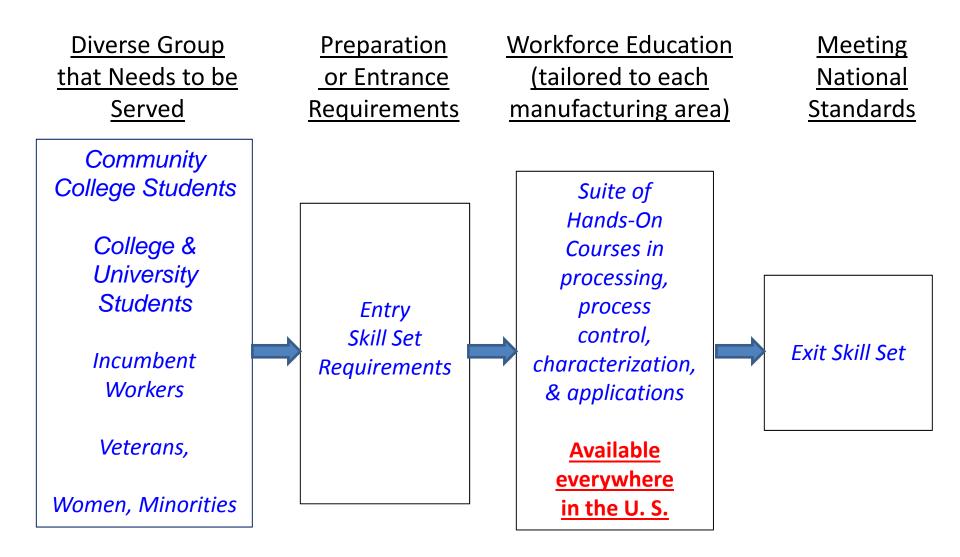


- 1) Historical
- 2) CNEU/NACK Approach
- Resource Sharing and the Pennsylvania Nanofabrication Manufacturing Technology Partnership
- 4) NACK Partnership and How it Works
- 5) What the Community Colleges Find Helpful
- 6) What the Community Colleges Utilize
- Advantages to Research University in Partnering with Local Community Colleges, Colleges, and Small Universities
- 8) How to Implement Model for Other Advanced Manufacturing
  Fields





## A Successful Education Model Applicable to Advanced Manufacturing Centers



- A one-semester hands-on immersion to manufacturing technology.
- Courses taught at the sophomore level- ideal for permitting one suite of courses for community college students, 4-year students, and incumbent technicians.
- Hands-on components taught at research university, community college, industry, and national lab hub sites (where there is equipment and resources to support it).
- Classroom components taught at research universities and community college hubs.
- Classroom component lectures available on the web as PowerPoint presentations and as videos.
- Classroom component videos available with Spanish subtitles.
- Lab components also available as videos for students limited by travel distances to hubs.

- Lab components augmented by web remote-access to equipment operation and to characterization tools.
- PSU College of Engineering undergraduate manufacturing technology certificate.
- Working on a graduate level distance learning M.S. degree.
- Assessment rubrics developed with College of Education.
- Exit skill set resulting from the suite of courses is industry established and reviewed annually by industry for rapid evolution, as needed.
- Exit skill set is embedded in American Society for Testing and Materials standards.



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- 9) Conclusion





### Conclusion

- Partnerships involving research universities and 2-year degree and 4year degree institutions which utilize resource-sharing are very effective in delivering nanofabrication manufacturing education.
- The approach developed at CNEU/NACK is very viable in forming these partnerships. It relies on utilizing the teaching facilities, web capabilities, characterization tools, and faculty expertise at one (or perhaps several) advantageously and geographically positioned location(s).
- CNEU/NACK efforts are designed to insure that students emerging from US programs have an industry-established nanofabrication manufacturing skill set in synthesis, processing, characterization, and applications, and have a broad nanotechnology educational foundation on which the students can build upon throughout their professional careers.

## Conclusion (cntd.)

- The resources provided by CNEU/NACK and shared with partnering institutions include:
  - Lecture and laboratory experiment sets for six complete courses.
  - Web available lectures (power-point and video formats) for the six courses to aid institutions in offering these courses.
  - Educators workshops on how to teach these six course.
  - Web access to state-of-the-art tools to enable the teaching of nanocharacterization at workforce training institutions and, with NSF support, sends NACK experts to these institutions to assist faculty in learning and using these web accessible tools.
  - Modules for use in recruiting, introductory courses in nanofabrication manufacturing, or general public education.
  - Web resources, e. g., webinars, alumni network, discussion boards, etc.
- CNEU/NACK's model can be successfully applied to other types of advanced manufacturing, such as additive manufacturing.



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